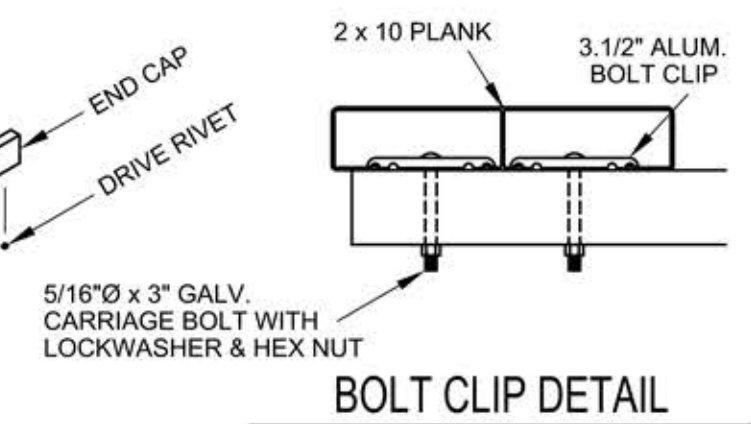


PLEASE READ THROUGH INSTRUCTIONS ONCE BEFORE ASSEMBLING

- (1) SLIP ON CHANNEL END CAPS (ONE ON EACH END OF PLANKS) . IF NECESSARY, TAP LIGHTLY WITH A WOOD BLOCK OR RUBBER Mallet. TAP ONLY ON THE CORNERS OF THE CHANNEL END CAPS. THE LONG LEG OF THE CHANNEL END CAPS SHOULD BE PLACED ON THE UNDERSIDE OF THE PLANK. DRILL 3/16"Ø HOLES THROUGH CHANNEL END CAP AND PLANKS AS SHOWN ON DRAWING. INSERT RIVETS INTO THE HOLES AND HIT FIRMLY WITH HAMMER. REPEAT ON OTHER END.
- (2) PLACE THE PLANK UP-SIDE-DOWN ON THE GROUND. PLACE THE DPTS FRAMES APPROXIMATELY SIX FEET APART AGAINST THE BOTTOM SIDE OF THE PLANKS. POSITION THE FRAMES SO THAT THE PLANK WILL NOT OVERHANG THE END MOST FRAMES MORE THAN 1'-6" (3" MIN. TO 1'-6" MAX.) . SEE DRAWING FOR FURTHER CLARIFICATION.
- (3) ATTACH DPTS FRAMES TO BOTTOM SIDE OF THE PLANKS USING (4) BOLT CLIPS, 5/16" x 3" CARRIAGE BOLTS, LOCK WASHERS, AND HEX NUTS. MAKE SURE THAT FRAMES ARE PERPENDICULAR TO THE PLANKS. SEE BOLT CLIP DETAIL.
- (4) TIGHTEN ALL BOLTS.
- (5) MEASURE THE EXACT DISTANCE BETWEEN FRAMES OF THE ASSEMBLED BENCH, MEASURE AND TRANSFER THESE DISTANCES ON THE GROUND.
- (7) DIG HOLES AT DESIGNATED LOCATIONS AND POUR READY-MIX CONCRETE INTO THE HOLES.
- (8) TURN THE BENCH UP RIGHT AND PLACE THE LEGS IN THE PREPARED CONCRETE. POSITION THE HEIGHT OF THE BENCH SO THAT THE PLANK SURFACE IS 17" TO 18" ABOVE GROUND LEVEL. SHORE ASSEMBLED UNIT AS REQUIRED UNTIL CONCRETE HAS ADEQUATELY CURED, TO ALLOW BENCH TO STAND ON ITS OWN.

**INSTALLATION DETAIL**



**BOLT CLIP DETAIL**



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